



Certification of Analysis

QC-20-076

Sampling 抽样标准	Aspect 外观	Standard: MIL-STD-105E	Level: Normal Single Sampling,		AQL: 0.15
	Function 功能	Standard: MIL-STD-105E	Level: Normal Single Sampling, S-3		
AQL	允收限	Critical 致命缺陷: 0.65	Major 严重缺陷: 2.5	Minor 轻微缺陷: 4.0	

Lot quantity range 抽检数量	151 ~280	281 ~500	501 ~1200	1201 ~3200	3201 ~10000	10001 ~35000	35001 ~150000	150001 ~500000	
Sampling Quantity	G-2	32	50	80	125	200	315	500	800
	S-3	8	8	13	13	20	20	32	32

Client code 客户代码: S003	Order No. 订单号: 200644	Production Date 生产日期: 2020-9-20
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Description of Goods 产品描述	Spec 规格	Material 材质	Item No. 货号	Qty 数量
24/410 white ribbed lotion pump	24/410	PP	106219	300,000

Dimension Measuring 测量数据											
Collar dimensions (大圈尺寸)	19.9*27.45mm	19.85*27.3	20.05*27.6	19.93*27.42	19.92*27.4	19.87*27.46	19.88*27.55	19.98*27.58	19.93*27.59	19.87*27.59	19.94*27.48
		19.94*27.4	19.89*27.48	19.85*27.41							
FOBG (垫片至吸管末端长度)	220 ± 1mm	220	221	221	221	221	221	220	221	221	221
		221	221	221							
Pumps to prime (气喷次数)	≤7	5	6	5	5	6	5	4	5	5	4
		5	6	5							
Average output (平均喷量)	1.9 ± 0.2cc	1.8	1.9	1.9	1.8	1.9	1.8	1.9	1.9	1.9	1.9
		1.9	1.8	1.9							
Remarks 补充说明											

Inspection Details 检验明细					
Defect Description 缺陷描述		Critical 致命	Major 严重	Minor 一般	Defect rate 不良率
A	Dark spot; 黑点	0	0	6	0.75%
B	Debris; 碎屑	0	2	5	0.88%
Qty of Defects Found 查验不良品数量总计		0	2	11	1.63%
Maximum Allowed Per AQLs 根据 AQLs 最多允许数量		10	21/500	21/315	
Conclusion per AQLs 最终结论		[X] Within AQL	[] Beyond AQL	[] Actual Finding	

INSPECTION RESULTS: <input checked="" type="checkbox"/> ACCEPTED (REASON: According to actual finding on inspection and allowed AQL result) <input type="checkbox"/> REJECTED <input type="checkbox"/> PENDING	Issued by Issuing Date	 2020-9-20
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