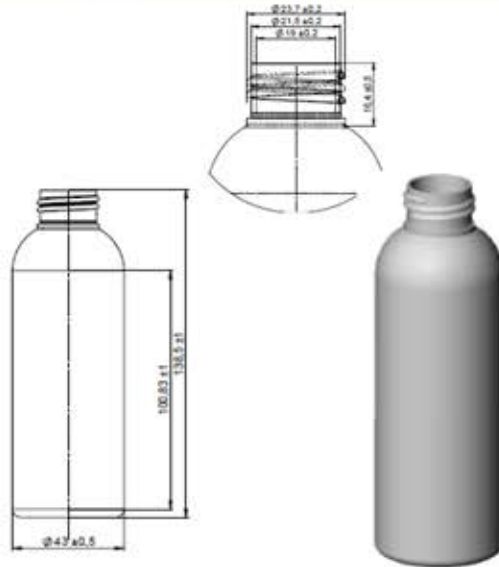


SPECIFICATION BU647A

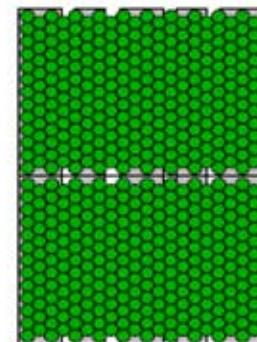
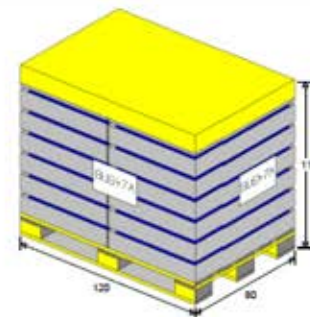
Parameters	Given dimensions	Tolerance
Height (mm)	138,50	+/- 1,0
Length of base (mm)	43,00	+/- 0,5
Weight (gr)	16,00	+/- 1,0
Total capacity (ml)	163,00	+/- 4,0
Distance to the nut (mm)	16,40	+/- 0,5
Outer diameter thread with a roll (mm)	23,70	+/- 0,2
Inner diameter of the hole (mm)	19,00	+/- 0,2
VERTICAL (max 1/100mm)	V	V
IT SHRINKS ON SURFACE SECONDARY	X	-
SHAPE CONFORMITY	V	-
STABILITY BASE BOTTLE	V	-



Capacity:	150,0 ml
Thread:	24/410

PALLET APPEARANCE

BOTTLE ARRANGEMENT ON LAYER



PACKAGING

ON PALLET	3528
LAYERS	7
ON LAYER	2 x 252
PALLET HEIGHT	1140,00mm

METHODOLOGY OF MEASUREMENTS

MEASUREMENT	METHOD / DEVICE
WEIGHT MEASUREMENT	Digital weight AXIS, type: AG300C (0,1-3000g)
HEIGHT MEASUREMENT	Digital altimeter Mitutoyo(0,01mm/0,0005)
COMPONENTS MEASUREMENT	Digital calliper 0,001 from high precision DIN 862
MATERIAL THICKNESS MEASUREMENT	Device for material thickness measurement AGRPG9800T
HORIZONTAL AND VERTICAL ALIGNMENT MEASUREMENT	Angle precise compliance with DIN 875/0 + Feeler (0,05-1,0mm) (max. 1,5mm/100mm)
COLOUR MEASUREMENT	Spectrofotometr SP62 (laser measurement)
STABILITY MEASUREMENT	Marble flat plate + Feeler (0,05-1,0mm)
CAPACITY	Water / Denaturat / Liquid
LEAKPROOF TEST	Leakproof test chamber of vacuum method
GENERAL APPEARANCE	Organoleptically + Photo vision chamber

We have implemented and certified Management System
PN EN ISO 9001:2008, ISO 15378:2011, ISO 15593:2010