

**UAB Orion Global Pet**

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**Sales Specifications**

Product: Polyethylene Terephthalate (PET) Polymers - Copolymer

**RAMAPET N1**

Sl. No	Property	Unit	Specifications	Test Equipmet
1	Intrinsic Viscosity	dl/g	$0.80 \pm 0.02$	IR-001 (Ubbelohde Viscometer)
2	Acetaldehyde	ppm	1 Max.	IR-002 (Gas Chromatograph)
3	Melting point	°C	$247 \pm 2$	IR-003 (Differential Scanning Calorimeter)
4	Color b		$-1.5 \pm 1.5$	IR-004 (CIE Lab)
5	Crystallinity	%	50 Min.	IR-005 (Density Gradient Column)
6	Moisture content (when packed)	wt %	0.2 Max.	IR-006 (Gravimetric Method)
7	Chips / gm	pieces	$60 \pm 5$	IR-007 (Weighment Method)

**Description**

**RAMAPET N1** is a General purpose food grade PET copolymer resin that is suitable for a wide variety of containers. The resin offers good strength characteristics like dimensional stability and mechanical properties. Suitable for Carbonated water, Alcoholic beverages, Pharmaceuticals, Oils, Agrochemicals, wide mouth containers and for APET sheet / Film extrusion application. It is also suitable for heat set blow molding that are used for warm fill applications

**RAMAPET N1** resin is considered safe for food packaging applications based upon compliance with FDA regulation 21 CFR Section 177.1630, EC Directive 2002/72/EC & EC Directive 2004/19/EC amendment, EC Directive 94/62/EC and the CONEG Regulation (Heavy metals).

**Warranty**

Indorama warrants that its products will comply with the specifications and related regulatory compliance detailed in its publications. No other warranty, either expressed or implied regarding the suitability of the product for any particular purpose is made. The buyers are expected to make their own determination about the safety, health, environmental protection and suitability of use for their intended purpose. No warranty is made of the merchantability or fitness of any product and nothing herein waives any of the seller's conditions of sale.