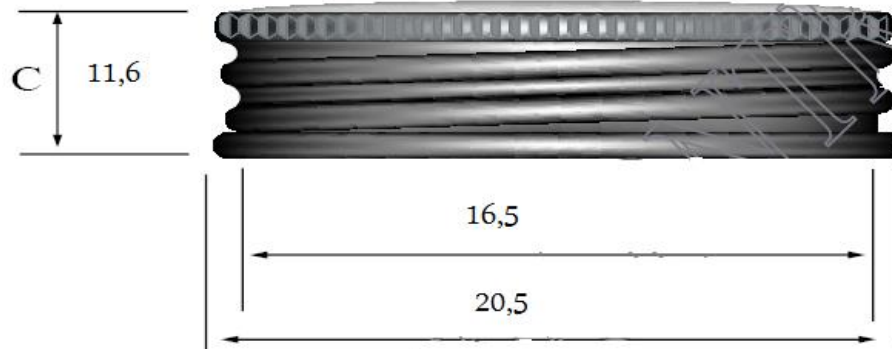


CAP SPECIFICATION AL-4

TECHNICAL DRAWING



Thread:

18-410

Material:

aluminium

DIMENSIONS

Outer diameter [mm]	20,5 +/- 0,2
Inner diameter [mm]	16,5 +/- 0,2
Height [mm]	11,6 +/- 0,2
Weight [g]	0,80 +/- 0,2

Destiny

The closure for PET bottles

Requirements for storage and transportation

Storage areas should be dry, airy, with eliminated sunlight, at the temperature of 0°C to 30°C and humidity of 0-90%

It is forbidden to store bottles in the open air or expose them to direct sunlight

Packaging is stable in the temperature range from 0°C to + 30°C

Aluminium sheet

Alloy	EN AW 8011
Hardness	H14

PARAMETER

METHOD / DEVICE

WEIGHT

Digital scale Axis (d=0.01)

HEIGHT

Gawis-OD Agr / Digital altimeter Mitutoyo (0.01mm/0,0005)

DIAMETER

Gawis-OD Agr / Micrometer of 0.01mm precision, according to DIN 863

COMPONENTS

Gawis-OD Agr / Digital caliper of 0.001mm precision, according to DIN 862

Declaration of conformity with the essential requirements of the following regulations:

Contact with food: According to the declaration of food materials art. 16, 1935/2004/EC

Recommended screwing force

0,3 - 0,6 Nm

01.07.2015

date, authorised person signature

All products are subjected to inspection and released into the main warehouse after verification of the Quality Control Department, according to the Product Specification, which is drawn up on the basis of technical drawing, with the use of the above methods and written down in the Measurement Card