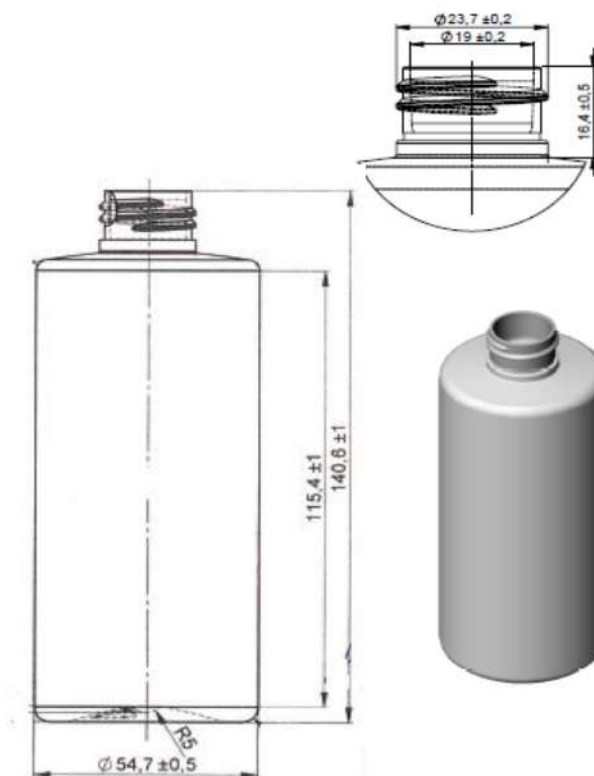


# SPECIFICATION 105825

| PARAMETER                                                                                                                                        | METHOD / DEVICE                                                                                 |
|--------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| WEIGHT                                                                                                                                           | Digital scale Axis (d=0.01)                                                                     |
| HEIGHT                                                                                                                                           | Gawis-OD Agr / Digital altimeter Mitutoyo (0.01mm/0,0005)                                       |
| TOP LOAD                                                                                                                                         | Top Load Agr / Digital Newton meter BFG N (0,1-500N)                                            |
| DIAMETER                                                                                                                                         | Gawis-OD Agr / Micrometer of 0.01mm precision, according to DIN 863                             |
| COMPONENTS                                                                                                                                       | Gawis-OD Agr / Digital caliper of 0.001mm precision, according to DIN 862                       |
| WALL THICKNESS                                                                                                                                   | Gawis-OD Agr / Wall thickness gauge - PG9800T Scanner                                           |
| MATERIAL DISTRIBUTION                                                                                                                            | Gawis-OD Agr / PG9800T Agr                                                                      |
| TOTAL CAPACITY AND FILLING HEIGHT                                                                                                                | Combi Agr                                                                                       |
| HORIZONTAL AND VERTICAL ALIGNMENT                                                                                                                | Gawis-OD Agr / Angle gauge, according to DIN 875/0 + Gap gauge (0.05-1,0mm) ( max. 1.0mm/100mm) |
| STABILITY ON THE SURFACE                                                                                                                         | Flat marble slab + Gap gauge (0.05-1.0mm)                                                       |
| COLOUR                                                                                                                                           | Spectrophotometer SP62 (laser measurement) according to standard                                |
| DROP TEST                                                                                                                                        | Trap on 1.5m height                                                                             |
| TIGHTNESS                                                                                                                                        | Vacuum chamber (underpressure of 600 mbar during 180 s)                                         |
| PRODUCT IMPLEMENTATIONS AND QUALITY ANALYSIS ARE PERFORMED WITH THE USE OF THE FOLLOWING DEVICES: Agr Gawis-OD, Top Load/Combi, PTG5004, PG9800T |                                                                                                 |

## TECHNICAL DRAWING



Capacity: 250,00 ml

Thread: 24-410

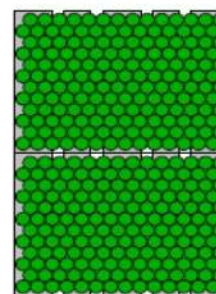
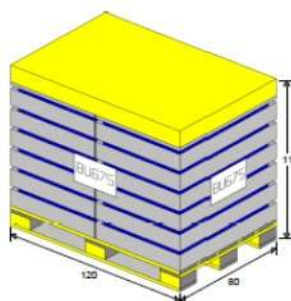
Material: polyethylene terephthalate

| Parameters                             | Given dimensions | Tolerance |
|----------------------------------------|------------------|-----------|
| Height (mm)                            | 140,60           | +/- 1,0   |
| Diameter of base (mm)                  | 54,70            | +/- 0,5   |
| Weight (g)                             | 23,00            | +/- 1,0   |
| Total capacity (ml)                    | 276,00           | +/- 6,0   |
| Distance to the cap (mm)               | 16,40            | +/- 0,5   |
| Outer diameter thread with a roll (mm) | 23,70            | +/- 0,2   |
| Inner diameter of the hole (mm)        | 19,00            | +/- 0,2   |
| VERTICAL (max 1/100mm)                 | v                | v         |
| IT SHRINKS ON SURFACE SECONDARY        | x                | -         |
| SHAPE CONFORMITY                       | v                | -         |
| STABILITY BASE BOTTLE                  | v                | -         |

## VISUAL PACKAGING

### PALLET APPEARANCE

### ARRANGEMENT ON LAYER



## PACKAGING

|               |            |
|---------------|------------|
| ON PALLET     | 2352       |
| LAYERS        | 7          |
| ON LAYER      | 2 x 168    |
| PALLET HEIGHT | 1150,00 mm |

We have implemented and certified Management System PN EN ISO 9001:2008, ISO 15378:2011, ISO 15593:2010