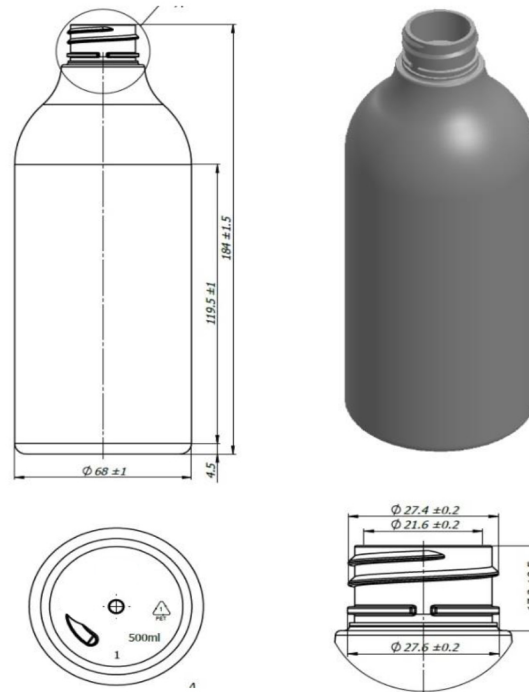


# SPECIFICATION

PARAMETER	METHOD / DEVICE
WEIGHT	Digital scale Axis (d=0.01)
HEIGHT	Gawis-OD Agr / Digital altimeter Mitutoyo (0.01mm/0,0005)
TOP LOAD	Top Load Agr / Digital Newton meter BFG N (0,1-500N)
DIAMETER	Gawis-OD Agr / Micrometer of 0.01mm precision, according to DIN 863
COMPONENTS	Gawis-OD Agr / Digital caliper of 0.001mm precision, according to DIN 862
WALL THICKNESS	Gawis-OD Agr / Wall thickness gauge - PG9800T Scanner
MATERIAL DISTRIBUTION	Gawis-OD Agr / PG9800T Agr
TOTAL CAPACITY AND FILLING HEIGHT	Combi Agr
HORIZONTAL AND VERTICAL ALIGNMENT	Gawis-OD Agr / Angle gauge, according to DIN 875/0 + Gap gauge (0.05-1,0mm) (max. 1.0mm/100mm)
STABILITY ON THE SURFACE	Flat marble slab + Gap gauge (0.05-1.0mm)
COLOUR	Spectrophotometer SP62 (laser measurement) according to standard
DROP TEST	Trap on 1.5m height
TIGHTNESS	Vacuum chamber (underpressure of 600 mbar during 180 s)
<b>PRODUCT IMPLEMENTATIONS AND QUALITY ANALYSIS ARE PERFORMED WITH THE USE OF THE FOLLOWING DEVICES: Agr Gawis-OD, Top Load/Combi, PTG5004, PG9800T</b>	

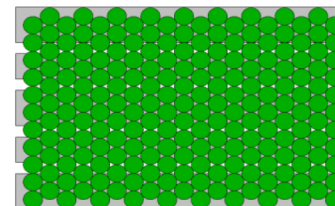
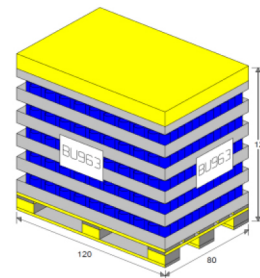
## TECHNICAL DRAWING



Capacity:	500,0ml
Thread:	28-410
Material:	polyethylene terephthalate

Parameters	Given dimensions	Tolerance
Height (mm)	184,00	+/- 1,5
Diameter of base angle 0° (mm)	68,00	+/- 1,0
Weight (g)	34,00	+/- 1,0
Total capacity (ml)	521,00	+/- 11,0
Distance to the cap (mm)	17,20	+/- 0,5
Outer diameter of the thread with the roll (mm)	27,40	+/- 0,2
Inner diameter of the thread (mm)	21,60	+/- 0,2
VERTICAL (max 1/100mm)	V	V
IT SHRINKS ON SURFACE SECONDARY	X	-
SHAPE CONFORMITY	V	-
STABILITY BASE BOTTLE	V	-

## VISUAL PACKAGING



PACKAGING	
ON PALLET	1254
LAYERS	6
ON LAYER	209
PALLET HEIGHT	1270,0 mm

We have implemented and certified Management System PN EN ISO 9001:2015, ISO 15378:2017, ISO 15593:2010