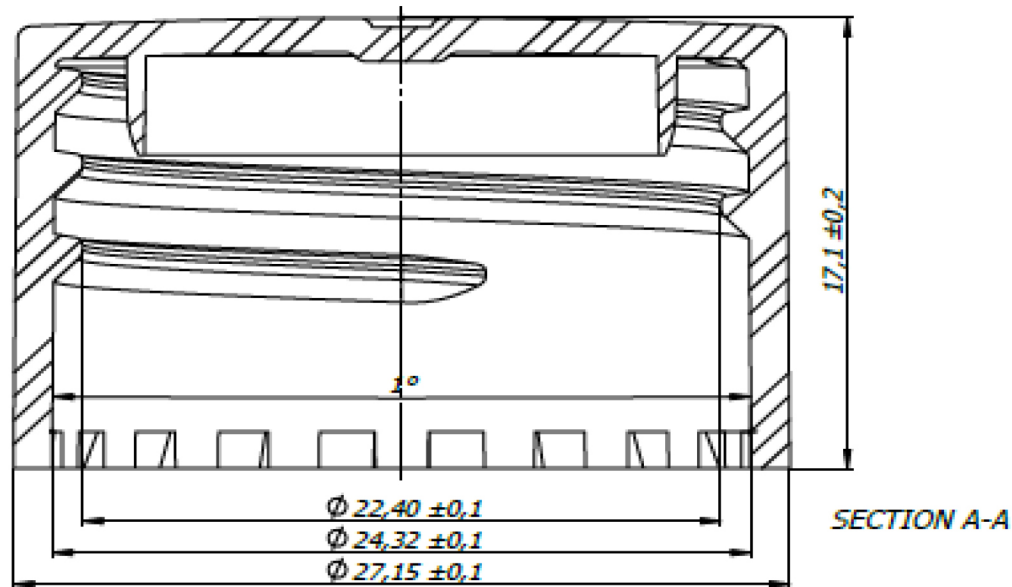


CAP SPECIFICATION

TECHNICAL DRAWING



Thread:	24-410
Material:	polypropylene

DIMENSIONS

Outer diameter [mm]	27,15+/-0,10
Height [mm]	17,10+/-0,20
Weight [g]	2,30+/-0,30

Destiny

The closure for PET bottles

Requirements for storage and transportation

Storage areas should be dry, airy, with eliminated sunlight, at the temperature of 5°C to 35°C and humidity of 30-85%

It is forbidden to store bottles in the open air or expose them to direct sunlight

Packaging is stable in the temperature range from 5°C to 35°C

PARAMETER METHOD / DEVICE

WEIGHT	Digital scale Axis (d=0.01)
HEIGHT	Digital altimeter Mitutoyo (0.01mm/0,0005)
DIAMETER	Micrometer of 0.01mm precision, according to DIN 863
COMPONENTS	Digital caliper of 0.001mm precision, according to DIN 862

Recommended screwing force

0,9-1,2 Nm