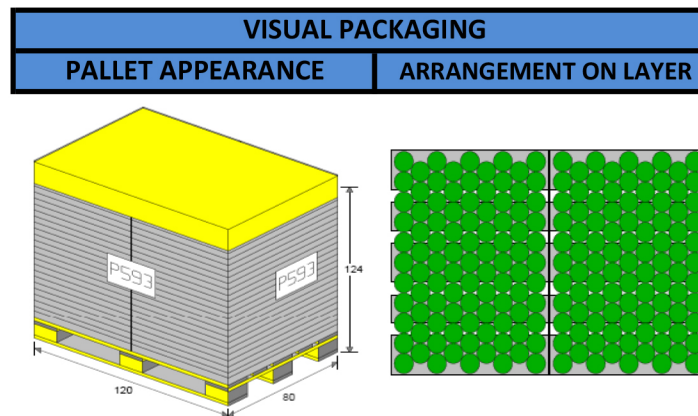
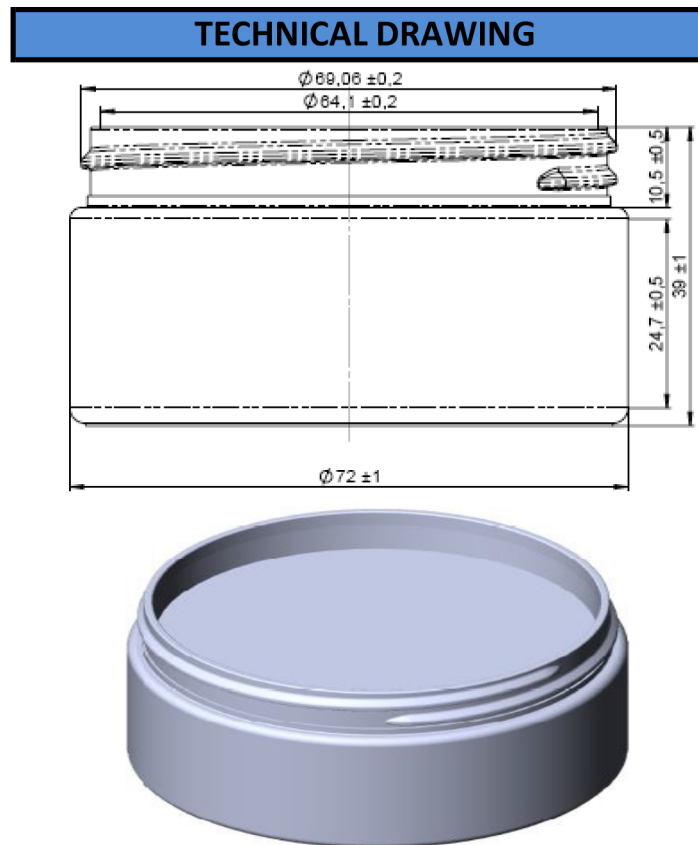


SPECIFICATION P593

PARAMETER	METHOD / DEVICE
WEIGHT	Digital scale Axis (d=0.01)
HEIGHT	Gawis-OD Agr / Digital altimeter Mitutoyo (0.01mm/0,0005)
TOP LOAD	Top Load Agr / Digital Newton meter BFG N (0,1-500N)
DIAMETER	Gawis-OD Agr / Micrometer of 0.01mm precision, according to DIN 863
COMPONENTS	Gawis-OD Agr / Digital caliper of 0.001mm precision, according to DIN 862
WALL THICKNESS	Gawis-OD Agr / Wall thickness gauge - PG9800T Scanner
MATERIAL DISTRIBUTION	Gawis-OD Agr / PG9800T Agr
TOTAL CAPACITY AND FILLING HEIGHT	Combi Agr
HORIZONTAL AND VERTICAL ALIGNMENT	Gawis-OD Agr / Angle gauge, according to DIN 875/0 + Gap gauge (0.05-1,0mm) (max. 1.0mm/100mm)
STABILITY ON THE SURFACE	Flat marble slab + Gap gauge (0.05-1.0mm)
COLOUR	Spectrophotometer SP62 (laser measurement) according to standard
DROP TEST	Trap on 1.5m height
TIGHTNESS	Vacuum chamber (underpressure of 600 mbar during 180 s)
PRODUCT IMPLEMENTATIONS AND QUALITY ANALYSIS ARE PERFORMED WITH THE USE OF THE FOLLOWING DEVICES: Agr Gawis-OD, Top Load/Combi, PTG5004, PG9800T	



Capacity:	100,0ml
Thread:	STC70/400
Material:	polyethylene terephthalate

Parameters	Given dimensions	Tolerance
Height (mm)	39,00	+/- 1,0
Base diameter (mm)	72,00	+/- 1,0
Weight (g)	15,00	+/- 1,0
Total capacity (ml)	136,00	+/- 4,0
Distance to the cap (mm)	10,50	+/- 0,5
Outer diameter thread with a roll (mm)	69,06	+/- 0,2
Inner diameter of the hole (mm)	64,10	+/- 0,2
VERTICAL (max 1/100mm)	V	V
IT SHRINKS ON SURFACE SECONDARY	X	-
SHAPE CONFORMITY	V	-
STABILITY BASE BOTTLE	V	-

VISUAL PACKAGING	
PALLET APPEARANCE	ARRANGEMENT ON LAYER

PACKAGING	
ON PALLET	4940
LAYERS	13
ON LAYER	2x190
PALLET HEIGHT	1240,00mm

06.11.2014

date, authorised person signature

We have implemented and certified Management System PN EN ISO 9001:2008, ISO 15378:2011, ISO 15593:2010

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Trade name : Moplen HP500N
CAS Number: : 9003-07-0
Chemical characterization : Polypropylene Homopolymer
Chemical name : Polypropylene
Synonyms : 1-Propene, homopolymer, PP

Identified uses : Manufacture of plastic articles by injection molding, extrusion or other conversion process.

Prohibited uses : FDA Class III medical devices; European class III medical devices; Health Canada class IV Medical Devices; Applications involving permanent implantation into the body; Life-sustaining medical applications

Company Address

Basell Asia Pacific Ltd.
32/F, Dorset House
Taikoo Place
979 King's Road
Quarry Bay, Hong Kong

Company Telephone

Product Safety +852-2585-0120
Switchboard +852-2577-3855
product.safety@lyb.com

E-mail address : product.safety@lyb.com
Responsible/issuing person

2. HAZARDS IDENTIFICATION**GHS-Classification**

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS).

GHS-Labeling

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS).

Other hazards

If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.

3. COMPOSITION/INFORMATION ON INGREDIENTS**Substances**

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Components

Chemical name	CAS-No. EC-No.	Weight %	Component Type
Polypropylene	9003-07-0	> 99.5 %	

Contains: Stabilizers

4. FIRST AID MEASURES

- General advice : Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid.
- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
In case of excessive inhalation of fumes that may be generated during heating of this material, move the person to fresh air. Obtain medical attention.
Keep person warm, if necessary give Cardio-Pulmonary Resuscitation (CPR)
- In case of skin contact : If molten material contacts the skin, immediately flush with large amounts of water to cool the affected tissue and polymer. Do not attempt to peel polymer from skin as this will remove the skin.
Obtain immediate emergency medical attention if burn is deep or extensive.
- In case of eye contact : Flush eyes thoroughly with water for several minutes and seek medical attention if discomfort persists.
: In case of eye contact with molten polymer:
Continuously flush eye(s) with cool running water for at least 15 minutes.
Beyond flushing, DO NOT attempt to remove the material adherent to the eye(s).
Immediately seek medical attention.
- If swallowed : Adverse health effects due to ingestion are not anticipated.

Notes to physician

- Symptoms : Inhalation of process fumes and vapors may cause soreness in the nose and throat and coughing.

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Hazards	: Dust contact with the eyes can lead to mechanical irritation. Molten polymer may cause thermal burns.
Treatment	: Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: SMALL FIRE: Use dry chemical, CO2, or water spray.
	: LARGE FIRES: Use water spray hose nozzles from a safe location.
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Keep away from heat and sources of ignition. In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
	: The formation of hydrocarbons and aldehydes are possible in the initial stages of a fire (especially in between 400 C and 700 C)
Special protective equipment for fire-fighters	: Wear approved positive pressure self-contained breathing apparatus and firefighter protective clothing.
Further information	: Combustible particulate solid, will decompose under fire conditions. Calorific Value: 8000 - 11000 kcal/kg Fight fire from safe distance with hose lines or monitor nozzles. Heat from fire may melt, decompose polymer, and generate flammable vapors. Move containers from fire area if it can be done without risk. Evacuate immediately in the event of opening of storage container pressure relief devices or discoloration of container. Always stay away from tanks engulfed in fire. Do not attempt to get on top of storage containers involved in fire. Cool storage containers with large volumes of water even after fire is out.

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Equip responders with proper protection.
Creates dangerous slipping hazard on any hard smooth surface.
Equip emergency responders with proper personal protective equipment (PPE)
Avoid generating dust.
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
Potential combustible dust hazard.
Polymer particles create slipping hazard on hard smooth surfaces.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
- Methods for containment /
Methods for cleaning up : On land, sweep/shovel into suitable disposal containers or vacuum using equipment which avoids ignition risk.
On water, material is insoluble; collect and contain as any solid.
All recovered material should be packaged, labeled, transported and disposed of or reclaimed in conformance with applicable laws and regulations and in conformance with good engineering practices. Reclaim where possible.

7. Handling and storage**Precautions for safe handling**

- Advice on safe handling : Material is in a pellet form.
If converted to small particles during further processing, handling, or by other means, may form combustible dust concentrations in air.
Avoid dust accumulation in enclosed space.
Use dust collection systems designed per NFPA 654 to avoid dust accumulation.
Avoid generating dust; fine dust suspended in air and in the presence of an ignition source is a potential dust explosion hazard.
Static discharge (spark), or other ignition sources, in high dust environments may ignite the dust and result in a dust explosion
Electrostatic charge may build during conveying or handling.
Equipment handling polymer should be conductive and grounded (earthed) and bonded.
Metal containers involved in the transfer of this material should be grounded and bonded.

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

All electrical equipment should conform to applicable electric codes and regulatory requirements for areas handling combustible dusts.

After handling, always wash hands thoroughly with soap and water.

When bringing the material to processing temperatures vapors may develop may condense in the exhaust ventilation. See section 10.

Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Store in a dry location.

Use good housekeeping practices during storage, transferring and handling. Process enclosures and adequate ventilation should be used to avoid excessive dust accumulation.

Store away from excessive heat and away from strong oxidizing agents.

Keep container closed to prevent contamination.

Take measures to prevent the build up of electrostatic charge.

Specific end use(s)

: See Section 1.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Ingredients with workplace control parameters****Occupational Exposure Limits**

Components	CAS-No.	Type	Limit Value	Basis Revision Date	Additional Information
Materials that can be formed when handling this product: Non-specified (inert or nuisance) dust		TWA	10 mg/m3 inhalable	US (ACGIH) 2005	

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Materials that can be formed when handling this product: Non-specified (inert or nuisance) dust		TWA	3 mg/m3 respirable	US (ACGIH) 2005	
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Consult local authorities for acceptable exposure limits.

Exposure controls**Engineering measures**

Follow the recommendations in NFPA 654 (as amended and adopted) for equipment used to handle this product.

Engineering controls, i.e. enclosed systems, should be used whenever feasible to maintain exposures below acceptable criteria. When such controls are not feasible, or sufficient to achieve full conformance, other engineering controls such as local exhaust ventilation should be used.

Equipment and vessels handling combustible dust from this material should be designed to either prevent dust explosions (inerting) or safely vent dust explosions per NFPA 654

Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

Personal protective equipment

- Respiratory protection : Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
Use appropriate respiratory protection where atmosphere exceeds recommended limits.
Where workers could be exposed to dust concentrations above the exposure limit they must use appropriate certified respirators.
- Hand protection : Wear gloves that provide thermal protection where there is a potential for contact with heated material.
- Eye and face protection : Dust service goggles should be worn to prevent mechanical injury or other irritation to eyes due to airborne particles which may result from handling this product.
- Skin and body protection : Wear suitable protective clothing.
- Hygiene measures : Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use.

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Use good personal hygiene practices.
Wash hands before eating, drinking, smoking, or using toilet facilities.
Take off contaminated clothing and wash before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Pellets.
Color	: Translucent to white
Odor	: Slight.
Odor Threshold	: No value available.
Flash point	: No Data Available.
Lower explosion limit	: The minimum explosive concentration (MEC) for polymer dust varies according to particle size distribution.
Upper explosion limit	: Not applicable.
Flammability (solid, gas)	: Polymer will burn but does not easily ignite.
Oxidizing properties	: Not considered an oxidizing agent.
Autoignition temperature	: > 300 °C
Decomposition temperature	: not determined
Melting point/range	: 50 - 170 °C
Boiling point/boiling range	: Not applicable.
Vapor pressure	: Not applicable.
Density	: < 1 g/cm ³
Water solubility	: Insoluble.
Partition coefficient: n-octanol/water	: No Data Available.
Viscosity, dynamic	: Not applicable.
Relative vapor density	: Not applicable.
Evaporation rate	: Not applicable.
Explosive properties	: No Data Available.

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Other Information : No additional information available.

10. STABILITY AND REACTIVITY

Reactivity : No known reactivity hazards.

Chemical stability : Stable under normal conditions.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid contact with strong oxidizers, excessive heat, sparks or open flame.

Materials to avoid : Material may be softened by some hydrocarbons.

Hazardous decomposition products : Not expected to decompose under normal conditions.

Thermal decomposition : Carbon monoxide, olefinic and paraffinic compounds, trace amounts of organic acids, ketones, aldehydes and alcohols may be formed.

11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Acute oral toxicity : Not classified

Acute inhalation toxicity : Not classified

Acute dermal toxicity : Not classified

Skin corrosion/irritation : Not a skin irritant.

Serious eye damage/eye irritation : Not an eye irritant.
Mechanical irritation is possible.

Respiratory or skin sensitization : Not classified

Chronic toxicity

Carcinogenicity : Not classified

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Germ cell mutagenicity : Not classified

Reproductive toxicity

Effects on fertility / : Not classified

Effects on or via lactation

Effects on Development : Not classified

**Target Organ Systemic
Toxicant - Single exposure**

: The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Target Organ Systemic
Toxicant - Repeated
exposure**

: The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Aspiration hazard : Not applicable.

12. Ecological information**Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : Not classified

Long-term (chronic) aquatic hazard : Not classified

Persistence and degradability

Biodegradability : Not expected to be biodegradable.

Bioaccumulative potential

Bioaccumulation : This material is not expected to bioaccumulate.

Mobility in soil

Mobility : no data available

Other adverse effects

Environmental fate and pathways : This material is not volatile and insoluble in water.

Other information

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

Additional ecological information

: Ecotoxicity is expected to be minimal based on the low water solubility of polymers.
No data available on this product. However, birds, fish and other wildlife may eat pellets which may obstruct their intestinal tracts.

13. Disposal considerations**Waste treatment methods**

Product

: All recovered material should be packaged, labeled, transported and disposed of or reclaimed in conformance with applicable laws and regulations and in conformance with good engineering practices. Reclaim where possible.
Recycle if possible.

14. TRANSPORT INFORMATION

Not regulated for transport

15. REGULATORY INFORMATION**Other international regulations****Global Inventory Status**

The ingredients of this product are compliant with the following chemical inventory requirements or exemptions.

*Additional Explanatory Status Statements follow the table, as necessary.

Country/Region	Inventory	Status Description
Australia	AICS	Compliant
Canada	DSL	Compliant
China	IECSC	Compliant
Europe	REACH	See REACH Compliance Statement
Japan	ENCS	Compliant
Korea	KECI	Compliant
New Zealand	NZIoC	Compliant
Philippines	PICCS	Compliant
United States of America	TSCA	Compliant
Taiwan	TCSCA	Compliant

REACH status

Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615

If the product has been purchased from any company of the LyondellBasell group of companies registered in the European Union, we confirm that the chemical substance in this product has been registered under REACH, in accordance with the deadlines set forth in REACH. (Regulation (EU) No. 1907/2006)

Contact product.safety@lyb.com for additional global inventory information.

16. OTHER INFORMATION**Material safety datasheet sections which have been updated:**

Revised Section(s): 15 16

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

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The Trade Name referenced in section 1 is a trademark owned or used by the LyondellBasell family of companies.

Numerical Data Presentation

The presentation of numerical data, such as that used for physical and chemical properties and toxicological values, is expressed using a comma (,) to separate digits into groups of three and a period (.) as the decimal marker. For example, 1,234.56 mg/kg = 1 234,56 mg/kg.

Language Translations

The information presented in this document has been translated from English by a vendor LyondellBasell believes to be reliable. LyondellBasell and its vendor have made a good-faith effort to verify the accuracy of the translation, but assume no liability or other responsibility for any errors that may have occurred. Please refer to our web site (www.lyondellbasell.com) for the original document written in English.

End of Material Safety Data Sheet

SAFETY DATA SHEET



Moplen HP500N

Gen. Variant: SDS_PH

Version 1.4

Revision Date 09/29/2019

Print Date 02/22/2022

SDS No.: BE8615