

SUPPLY TECHNICAL SPECIFICATIONS

Trigger Sprayer TS3 CRP Cylindrical Screw CA FT TS3 27 01 00

Contents

1. PURPOSE
2. APPLICABLE DOCUMENTS
3. QUALITY SYSTEM
4. PERFORMANCES AND TEST METHODS
5. COMPONENT LIST – MATERIAL
6. PACKING
7. TECHNICAL CUSTOMER SERVICE AND COMPLAINT MANAGEMENT
8. ENCLOSURES

ED.	REV.	DATE	DESCRIPTION	EDITING	VERIFIED BY	APPROVED BY
1	0	09/06/2009	First issue	F. Servetti	D. Bovone	M. Mulvoni

1. PURPOSE

The purpose of this document is to define the main technical characteristics and the supply conditions of the product.

The Development of the project and the Technical and Engineering solutions are under responsibility, in order to match the performances and features stated in this document.

The characteristics and the performances are under the responsibility of NORDTEK Ltd. that will guarantee them through an appropriate Quality System.

This document refers to the NORDTEK Ltd. Sprayer approved by the compatibility tests carried out by NORDTEK Ltd. and by the Customer. To carry out the tests NORDTEK Ltd. laboratory needs at least 10 litres of the product.

The Customer shall inform NORDTEK Ltd. of any change in the formula of its product: in this case, the test must be repeated.
NORDTEK Ltd. can not be considered responsible for any improper use of the sprayer: for example the use with untested products, incorrect filling operations, bottles outside specifications or other.
The customer is responsible for ensuring that the trigger is kept in the child-resistant mode. NORDTEK Ltd. expressly denies responsibility for any damages that may arise from the use of the Child Resistant product.
The CRP properties are guaranteed only if the bottles are in accordance with the bottle neck Specifications.

Any requirement not included or not specified in the present document must be discussed.

The user is supposed to be always in possession of this document's last issue.

2. APPLICABLE DOCUMENTS

The documents that may be a support of this Supply Technical Specifications are the following:

- EEC Rules
- ISO 9000 / ISO 2859;
- Procedures (Internal Procedures);
- Bottle Specifications.
- Neck finish drawings.



3. QUALITY

3.1 QUALITY SYSTEM

NORDTEK Ltd. ensures the quality of the supplies through a Company Quality System, according to UNI EN ISO 9001. Our main purpose is to strive for continuous improvement. The system is integrated with its production process.

3.2 DEFINITION OF DEFECTS

The Faults of the supplies can have the following classification:

CRITICAL DEFECTS: all those defects that, as the common sense and experience show, make the article unusable and unsafe.

MAJOR DEFECTS: all those defects that without being critical may cause a failure, breakdown or substantially reduce the suitability and usefulness of the article.

MINOR DEFECTS: all those defects which do not substantially reduce the usefulness of the product as for its intended purpose; or defects representing a deviation from the established standards, not having any appreciable effects on its use or effective operation. Appearance defects.

3.3 GENERAL TABLE OF DEFECTS

The AQL (Acceptance Quality Level), defined according to defects, are the following:

Critical defect:	AQL = 0.25
Major defect:	AQL = 1
Minor defect:	AQL = 4



3.3.1 Table T1 Description and classification of defects

Description and classification of general defects	Critical	Major	Minor
	A.Q.L.= 0.25	A.Q.L.= 1	A.Q.L.= 4
Breakage or disassembling		X	
Incorrect materials		X	
Delivery incorrectly labelled			X
Internal or external dirtiness			X
Incorrect quantity			X

Table T1 defines, by describing and classifying, the defects.

The batch will be representative of one continuous production (i.e.: one pallet is considered as one batch).

The sampling procedures and the criteria of acceptance are determined with reference to ISO 2859 rules (or Mil. Std 105 D); the Customer shall apply the same criteria.

The sampling programme shows the number of pieces for each batch which need to be controlled as well as the criteria to approve and accept the batch (acceptance or refusal numbers).

4. PERFORMANCES AND TEST METHODS

Note: in general, if not explicitly written, all the tests will be carried out using water.
The tests will be carried out using only bottles defined between our company and the customer.
In the following test procedures we often use the statement "normal condition of usage":
with this expression we mean three consecutive full actuation of the sprayer in a time of 2 seconds (a rate of 90 strokes per minute).

4.1 Consumer characteristics: performances and description of test methods.

4.1.1 Priming

a) Description

The number of operations to prime the pump

b) Test methodology

Fill 20 bottles and screw the sprayers; open the pump rotating the ON/OFF device by 180° and actuate the pump. Count the number of operations (normal condition of usage); do not count the actuation with complete dose.

Carry out the test with bottle in up-right position.

4.1.2 Dose

a) Description

The quantity of product dispensed during a complete actuation of the trigger.

b) Test methodology

Fill 20 samples, operate the pump by applying the force near the joint pin of trigger lever. Record the weight variations of complete pack (trigger and bottle) for 3 consecutive cycles of 10 operations each, in normal condition of use.

4.1.3 Atomization

a) Description

The atomization is the capacity of a sprayer to dispense the product in tiny drops and with a spray pattern.

b) Test methodology

Fill 20 bottles, prime the pump (complete atomization on the full stroke of the trigger); after priming the pump, spray on blotting paper from a distance of 20 cm and measure the diameter of the spray pattern.

For Laundry/Carpet test must be done with the trigger at 45°, from a distance of 10 cm. The paper layed down on a flat surface.

SUPPLY TECHNICAL SPECIFICATIONS

Trigger Sprayer TS3 CRP Cylindrical Screw

4.1.4 Foaming

a) Description

The foaming is the capacity of a sprayer to dispense the product as a foam

b) Test methodology

Fill 20 bottles with the foaming product, screw the sprayers on the bottles and prime the pump (complete actuation on the full stroke of the trigger). After priming the pump, put the sprayer in of the glass panel, where you have to foam, from a distance of 20 cm; carry out a full actuation in normal condition of usage (as above defined) on the surface, taking care that the surface is initially dry.

Check the quality of the spray pattern verifying the diameter and the adhesion on the surface. For Laundry/Carpet test must be done with the trigger at 45°, from a distance of 10 cm. The paper layed down on a flat surface.

4.1.5 Working life

a) Description

The sprayer performance shall not deteriorate after a long-term operating cycle.

b) Test methodology

Fit 10 samples on the proper machine (the reference is the machine) and submit them to an operating cycle of 5,000 operations (60 operations / min, samples in up position). Than check the performances in straight position and compare them with the target.

4.1.7 Leakage test

a) Description

No drops of the product shall be visible on the external body.

b) Test methodology

Fill 20 bottles (be sure that the bottles are in accordance with the technical specifications), screw the sprayers on the bottles.

It is possible to carry out the following test:

Put the samples horizontally at room temperature ($20 \pm 3^{\circ}\text{C}$) and keep them in that condition for 1 hour (put white blotting paper under the bottles to mark leakage).

After 1 hour look for leakage

If a defect is present (bottle or trigger) it will become evident within 1 hour.

The test is carried out on the whole package, if the result is negative the complete package has to be verified to define if the leakage is caused by the trigger.

4.2 User characteristics: performances and description of test methods.

4.2.1 Overall dimensions

a) Description

The measured values shall be in accordance with the values recorded on the drawings enclosed with relevant tolerances.

b) Test methodology

Dimensional survey of the value.

4.2.2 Dip tube length

a) Description

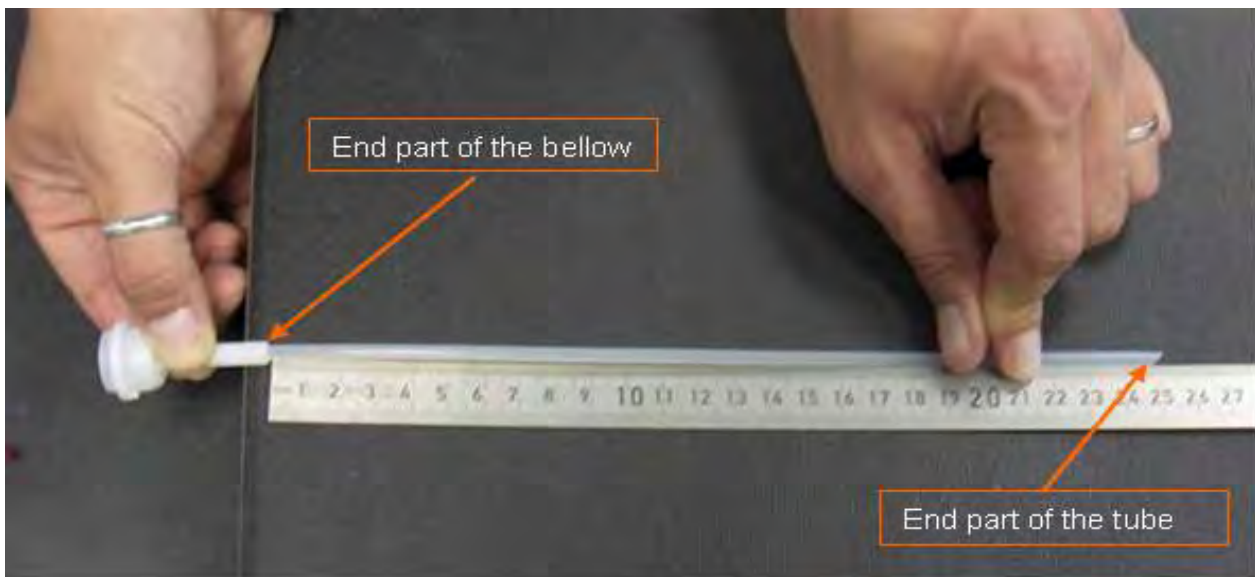
Dip tube length is defined as outer part of the tube. It is included from the end part of the bellow to the end part of the tube. That means the part of the tube inserted inside the bellow is not considered.

b) Test methodology

Since the bellow is placed inside the dip tube gasket, the direct measurement of the dip tube length is not possible unless trigger is disassembled.

In order to disassemble the trigger sprayer please proceed in this order:

1. pull off the shroud from the chassis
2. pull off the extension from the chassis
3. pull off the trigger lever from the chassis
4. pull off the bellow from the upper part of the chassis



To measure the length then it is necessary to use a rule having care to keep the tube straight; read the measure as shown on the picture above.

Table T2 - SUMMARY OF CHARACTERISTICS AND TARGET
SPRAY VERSION

Characteristic	Target	Critical	Major	Minor
		A.Q.L.=	A.Q.L.=	A.Q.L.=
		0.25	1	4
Priming	10 full strokes max (at a rate of 90 strokes per minute)		X	
Dose (output per stroke)	1.2 ± 0.3 ml (up-right position)		X	
Spray pattern diameter	250 mm ± 30 mm (from a distance of 25 cm)			X
Dip tube retention force	1,5 Kg min – 15 N min. (new samples)		X	
Dip tube length	According to the technical sheet (+/- 2mm of tolerance)		X	
Dip tube bending	See enclosed drawings			X
Screw on torque	23 ± 3 Kg*cm - 230 ± 30 N*cm		X	
Screw off torque (after ageing)	250 N*cm min		X	
Leakage between trigger components	No leakage after 1 hour at R.T.	X		
Working life	5.000 actuations (all the functional characteristics within the tolerances)			X
Aesthetics	As approved visuals – spray and foam			X
Overall dimensions	See enclosed drawings			X

The CRP properties are guaranteed only if the bottles are in accordance with the bottle neck Specifications.

Table T3 - SUMMARY OF CHARACTERISTICS AND TARGET
FOAM VERSION V20

All the spray characteristics are considered excepted those following reported.

Characteristic	Target	Critical	Major	Minor
		A.Q.L.=	A.Q.L.=	A.Q.L.=
		0.25	1	4
Foam pattern dimension V20	200 ± 30 mm (from a distance of 20 cm)		X	
Overall dimensions foam pattern V20	See enclosed drawings			X

Table T4 - SUMMARY OF CHARACTERISTICS AND TARGET
FOAM VERSION V30

All the spray characteristics are considered excepted those following reported.

Characteristic	Target	Critical	Major	Minor
		A.Q.L.=	A.Q.L.=	A.Q.L.=
		0.25	1	4
Foam pattern dimension V30	70 ± 30 mm (from a distance of 20 cm)		X	
Overall dimensions foam pattern V30	See enclosed drawings			X

In certain conditions and only with particular formulations, in the first actuations the foam may not fully comply with the characteristics stated in this specification.



5. COMPONENT LIST – MATERIAL

Component		Material
SHROUD		PP
CHASSIS		PP
ACTUATOR EXTENSION		PP
NOZZLE		PEHD
BELLOW	Standard configuration	EVA
	Hydrocarbons configuration	TPE - E
TRIGGER LEVER		PP
DRIP FREE GASKET		EVA
FOAMED GASKET (optional)		FOAMED PE
FOAM DEVICE (optional)		PP
DIP TUBE		70% PELD + 30% PEHD (from reel)
SCREW COLLAR		PP or PEMD
NET (optional)		PP



SUPPLY TECHNICAL SPECIFICATIONS
Trigger Sprayer TS3 CRP Cylindrical Screw

CA FT TS3 27 01 00

6. PACKING

The trigger sprayers are adequately packed and sent to the Customer. In the definite quantity, the sprayers are placed in cardboard boxes. The type of packing is suitable for internal handling and storage of the finished product. Any damages of the packing, which are due to the transport and found by the Customer, on acceptance of incoming goods, should be pointed out by the Customer to the transporter. The type of damages has to be reported on the transport document (CMR).

6.2 Packing specification

The pallets are suitable for correct handling. Each pallet shall be stretch-wrapped with plastic film.
 Box sizes (cm): **59 x 50 x 34**
 No of units per box: **430 ± 1%**
 Box weight Kg: **10,8**
 Pallet sizes (cm): **100 x 120 x 215**
 No of box per pallet: **24**
 No of units per pallet: **10320 ± 1%**

The triggers can be delivered also in a container: two different sizes are available:

20 Feet container:

Box sizes (cm): **59 x 50 x 34**
 No of units per box: **430 ± 1%**
 Box weight Kg: **10,8**
 No of box container: **300**
 No of units per container: **129000 ± 1%**

Wooden pallet not provided

40 Feet container:

Box sizes (cm): **59 x 50 x 34**
 No of units per box: **430 ± 1%**
 Box weight Kg: **10,8**
 No of box container: **600**
 No of units per container: **258000 ± 1%**

Wooden pallet not provided

Box weight and dimensions can change according to the product configuration and to environmental conditions (for example humidity percentage variations).

6.2 Packing identification

Each box is identified with a proper label that indicates:

Batch number	Production date
Customer's product code	<i>NORDTEK product code</i>
Delivery address	Line no.
Quantity per box	Box no.
Customer Description	Customer Code

6.3 Storage specification

The temperature of the area where the pallets are stocked at the Customer's shall not be lower than 10° C; the relative humidity shall not be kept high for long periods, i.e. shall not be higher than 70 - 80%, since this could cause the breaking of the packing cartons.

The pallets should be kept in the production department at least 24 hours to settle to room temperature (20 ± 3° C) before being used (if the sprayers have been stocked in a warehouse at low temperature it is necessary to leave the pieces in a warmer place for an enough period of time in order to allow the pieces to reach the above mentioned room temperature).

In order to prevent defects to the box/product just one pallet can be put on another one. NORDTEK IMEXCO Ltd. suggest to use FIFO system in the usage of the stock or a completely stock rotation every six months.

Note: make sure that the fitting process is carried out at room temperature (20 ±3°C) and in any case not under 17°.

7. CUSTOMER TECHNICAL SERVICE AND COMPLAINT MANAGEMENT

Customer technical service supports the customer providing with all necessary information and technical documents to permit the proper usage of our products in the capping process.

In case of complaint, *NORDTEK Ltd.* will investigate the causes and provide for corrective actions (whether needed) in order to avoid the repetition of the event.

To achieve this aim following information will be requested:

- number of defective pieces and percentage;
- description of the fault;
- date of production;
- batch number. etc.

NORDTEK IMEXCO Ltd. is not liable for his own product after one year from the delivery time.

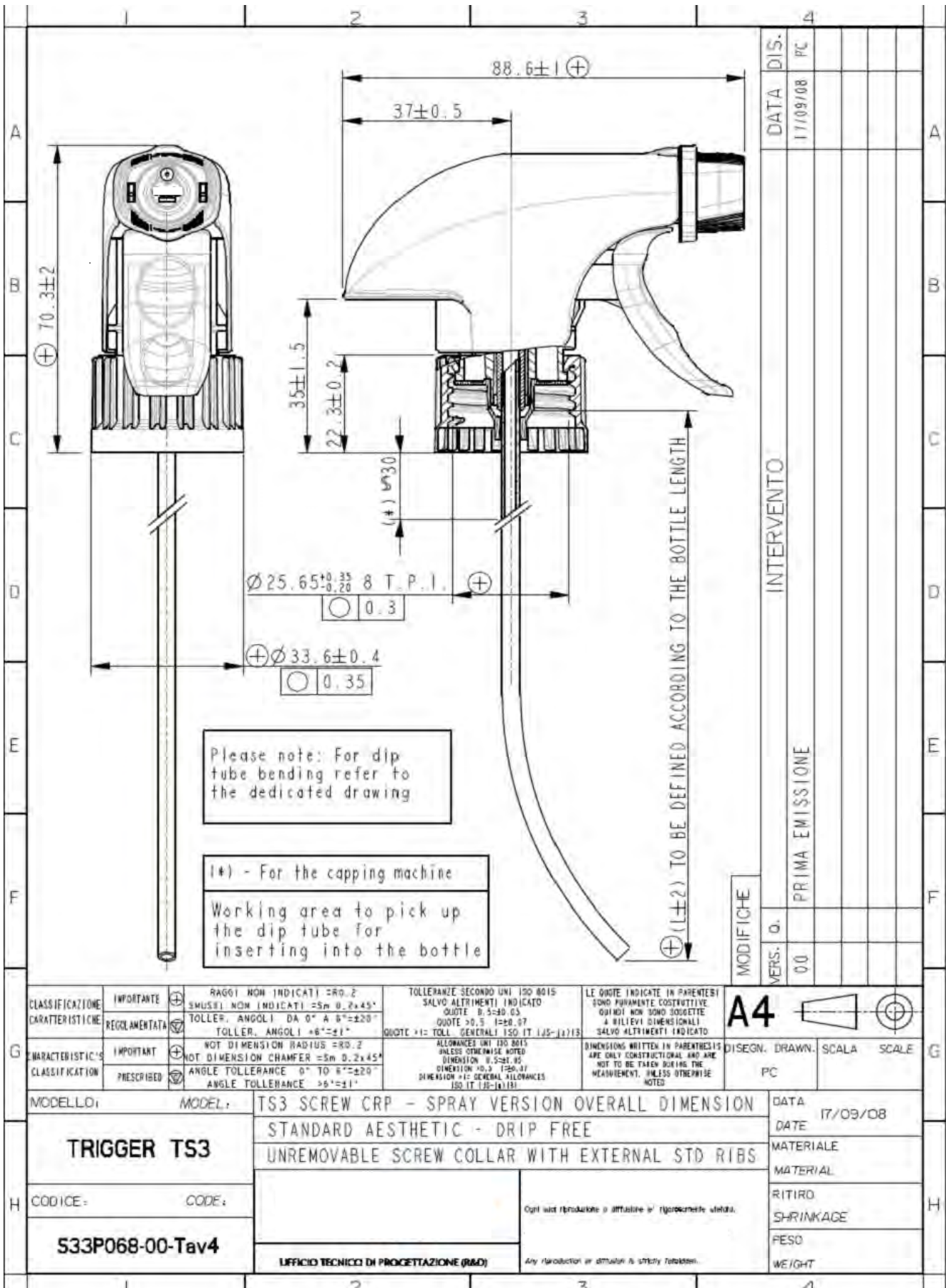
Note: representative samples are requested too.

8 ENCLOSURES

- S3KAAXR0R0R0J3Z RED
- S3KAAZR0R0R0A6Z RED
- S3KAAZV1V1V1A8Z GREEN

SUPPLY TECHNICAL SPECIFICATIONS
Trigger Sprayer TS3 CRP Cylindrical Screw

CA FT TS3 27 01 00



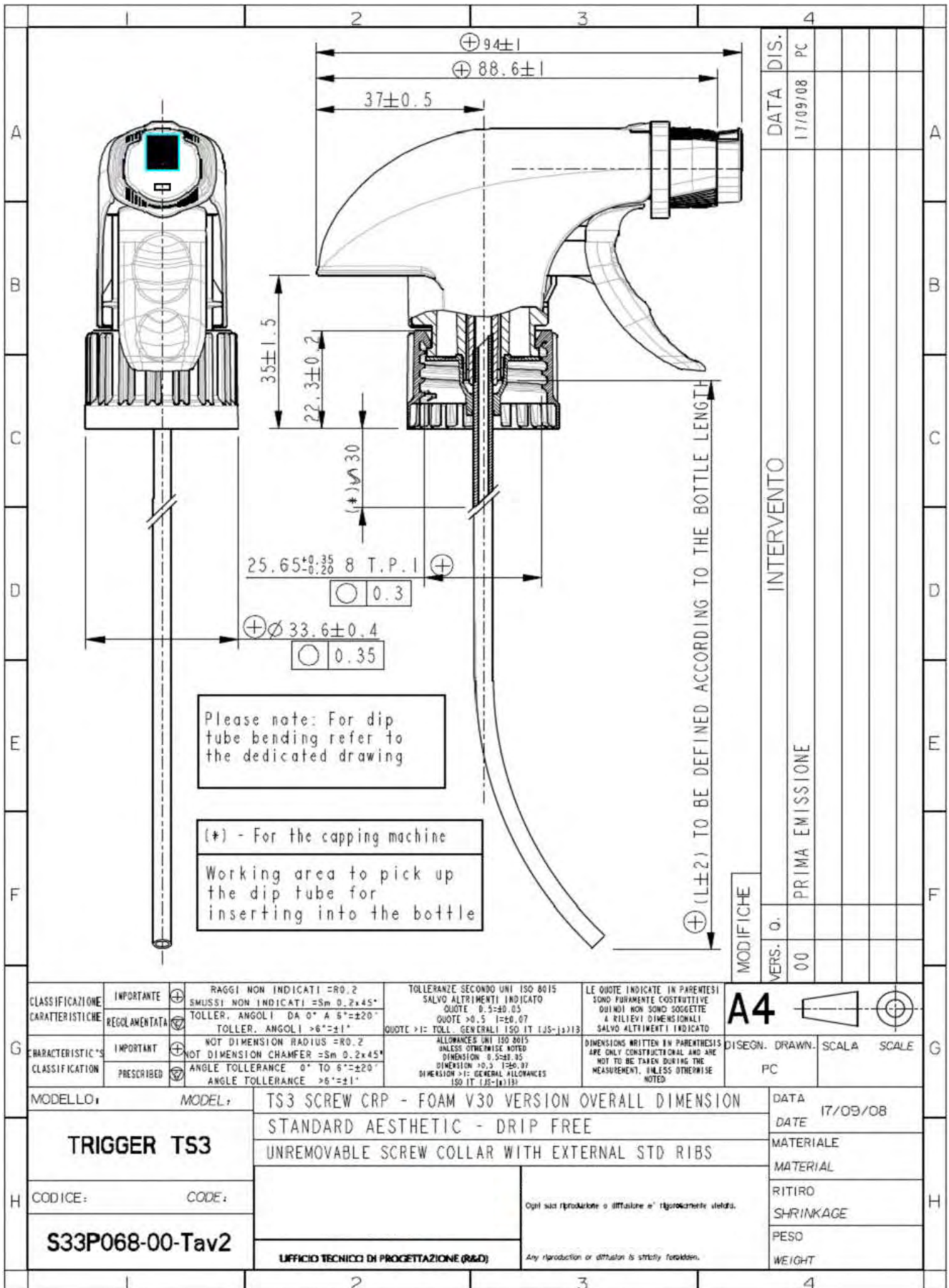
DATA	DIS.
17/09/08	PC
INTERVENTO	
PRIMA EMISSIONE	
MODIFICHE	
VERS. a.	00

CLASSIFICAZIONE CARATTERISTICHE	REGOLAMENTATA	IMPORTANTE	RAGGI NON INDICATI = R0.2 SMUSI: NOM INDICATI = 5m 0.2x45° TOLLER. ANGOLI DA 0° A 90° = ±20" TOLLER. ANGOLI > 90° = ±1°	TOLLERANZE SECONDO UNI ISO 8015 SALVO ALTRIMENTI INDICATO QUOTE 0.3-0.65 QUOTE 0.5-1=±0.07 QUOTE >1= TOLL. GENERALI ISO (IT 145-147)13	LE QUOTE INDICATE IN PARENTESI SONO PURAMENTE COSTRUTTIVE QUOTI NON SONO SOGGETTE A RILIEVI DIMENSIONALI SALVO ALTRIMENTI INDICATO	A4	
CHARACTERISTICS CLASSIFICATION	PRESCRIBED	IMPORTANT	NOT DIMENSION RADIUS = R0.2 NOT DIMENSION CHAMFER = 5m 0.2x45° ANGLE TOLERANCE 0° TO 90° = ±20" ANGLE TOLERANCE > 90° = ±1°	ALLOWANCES UNI ISO 8015 UNLESS OTHERWISE NOTED DIMENSION 0.3-0.65 DIMENSION 0.5-1=±0.07 DIMENSION >1= GENERAL ALLOWANCES ISO (IT 145-147)13	DIMENSIONS WRITTEN IN PARENTHESES ARE ONLY CONSTRUCTIONAL AND ARE NOT TO BE TAKEN DURING THE MEASUREMENT, UNLESS OTHERWISE NOTED	PC	DISIGN. DRAWN. SCALA SCALE
MODELLO:	MODEL:	TS3 SCREW CRP - SPRAY VERSION OVERALL DIMENSION				DATA	17/09/08
TRIGGER TS3		STANDARD AESTHETIC - DRIP FREE				DATE	
		UNREMOVABLE SCREW COLLAR WITH EXTERNAL STD RIBS				MATERIALE	
CODICE:	CODE:					RITIRO	
533P068-00-Tav4						SHRINKAGE	
		UFFICIO TECNICO DI PROGETTAZIONE (R&D)				PESO	
		Any reproduction or diffusion is strictly forbidden.				WEIGHT	

SUPPLY TECHNICAL SPECIFICATIONS

Trigger Sprayer TS3 CRP Cylindrical Screw

CA FT TS3 27 01 00



Please note: For dip tube bending refer to the dedicated drawing

(*) - For the capping machine
Working area to pick up the dip tube for inserting into the bottle

(+ (L±2) TO BE DEFINED ACCORDING TO THE BOTTLE LENGTH

INTERVENTO

MODIFICHE

VERS. 00 PRIMA EMISSIONE

CLASSIFICAZIONE CARATTERISTICHE	IMPORTANTE	RAGGI NON INDICATI =R0.2 SMUSSI NON INDICATI =Sm 0.2x45°	TOLLERANZE SECONDO UNI ISO 8015 SALVO ALTRIMENTI INDICATO QUOTE > 0.5 I=±0.05 QUOTE > 0.5 I=±0.07 QUOTE > 1: TOLL. GENERALI ISO IT (J5-J13)	LE QUOTE INDICATE IN PARENTESI SONO PURAMENTE COSTRUTTIVE QUINDI NON SONO SOGGETTE A RILIEVI DIMENSIONALI SALVO ALTRIMENTI INDICATO	A4	DISEGN. DRAWN. SCALE
	REGOLAMENTATA	TOLLER. ANGOLI DA 0° A 6° =±20" TOLLER. ANGOLI > 6° =±1°	ALLOVANCE UNI ISO 8015 UNLESS OTHERWISE NOTED DIMENSION 0.5-0.25 DIMENSION 0.3 I=±0.07 DIMENSION > 1: GENERAL ALLOWANCES ISO IT (J5-J13)	DIMENSIONS WRITTEN IN PARENTESIS ARE ONLY CONSTRUCTURAL AND ARE NOT TO BE TAKEN DURING THE MEASUREMENT, UNLESS OTHERWISE NOTED		

MODELLO: MODEL: TS3 SCREW CRP - FOAM V30 VERSION OVERALL DIMENSION DATA DATE 17/09/08

TRIGGER TS3 STANDARD AESTHETIC - DRIP FREE MATERIALE MATERIAL

CODICE: CODE: UNREMOVABLE SCREW COLLAR WITH EXTERNAL STD RIBS RITIRO SHRINKAGE

S33P068-00-Tav2 UFFICIO TECNICO DI PROGETTAZIONE (R&D) Any reproduction or diffusion is strictly forbidden. PESO WEIGHT

SUPPLY TECHNICAL SPECIFICATIONS

Trigger Sprayer TS3 CRP Cylindrical Screw

CA FT TS3 27 01 00

A				DATA	DIS.								
B				25/01/06	6L							A	
C				INTERVENTO									B
D				PRIMA EMISSIONE									C
E				MODIFICHE									D
F				VERS. n.	02								E
G	CLASSIFICAZIONE CARATTERISTICHE	IMPORTANTE \oplus REGOLAMENTATA ∇	RAGGI NON INDICATI =R0.2 SMUSSI NON INDICATI =Sm 0.2x45° TOLLER. ANGOLI DA 0° A 6° = $\pm 20''$ TOLLER. ANGOLI >6° = $\pm 1'$	TOLLERANZE SECONDO UNI ISO 8015 SALVO ALTRIMENTI INDICATO QUOTE 0.5 \pm 0.05 QUOTE >0.5 1 \pm 0.07 QUOTE >1= TOLL. GENERALI ISO IT 1:JS-j \pm 1:3	LE QUOTE INDICATE IN PARENTESI SONO PURAMENTE COSTRUTTIVE QUINDI NON SONO SOGGETTE A RILIEVI DIMENSIONALI SALVO ALTRIMENTI INDICATO.	A4			DISEGN. DRAWN. SCALA SCALE	G			
H	MODELLO: MODEL:	TS3 SCREW CRP	DIP TUBE BENDING LIMITS				DATA						
	TRIGGER TS3					DATE							
	CODICE: CODE:					MATERIALE							
	S31R044A-02-Tav3					MATERIAL							
						RITIRO							
						SHRINKAGE							
						PESO							
						WEIGHT							
						UFFICIO TECNICO DI PROGETTAZIONE (R&D)				H			
						Any reproduction or diffusion is strictly forbidden.							

SUPPLY TECHNICAL SPECIFICATIONS
Trigger Sprayer TS3 CRP Cylindrical Screw

CA FT TS3 27 01 00

		2	3	4																									
A	NOZZLE + FOAM DEVICE 		NOZZLE SPRAY VERSION	DATA DIS. GL 20/04/06	A																								
B					B																								
C	FOAM V20 DEVICE	FOAM V30 DEVICE	FOAM DEVICE		C																								
D																													
E																													
F																													
G	<table border="1"> <tr> <td>CLASSIFICAZIONE CARATTERISTICHE</td> <td> IMPORTANTE REGOLAMENTATA </td> <td> RAGGI NON INDICATI = R0,2 SMISURI NON INDICATI CON 0,2x45° TOLLER. ANGOLI DA 0° A 6° = ±20" TOLLER. ANGOLI > 6° = ±1° </td> <td> TOLLERANZE SECONDO UNI ISO 8013 SALVO ALTRIMENTI INDICATI QUOTE 0,5-89,95 QUOTE > 6,3 1-80,07 QUOTE 112 TOLL. GENERALI ISO IT 132-15112 </td> <td> LE QUOTE INDICATE IN PARENTESI SONO PURAMENTE COSTRUTTIVE QUINDI NON SONO SOGGETTE A RILIEVI DIMENSIONALI SALVO ALTRIMENTI INDICATI </td> </tr> <tr> <td>SHARACTERISTIC 'N CLASSIFICATION</td> <td> IMPORTANTE PRESCRIBED </td> <td> NOT DIMENSION RADIUS CR0 2 NOT DIMENSION CHAMFER CR0 0,2x45° ANGLE TOLERANCE 0° TO 6° = ±20" ANGLE TOLERANCE > 6° = ±1° </td> <td> ALLOWANCES UNF ISO 9613 UNLESS OTHERWISE NOTED DIMENSION 0,5 1-80,07 DIMENSION > 6,3 1-80,07 DIMENSION 112 GENERAL ALLOWANCES ISO IT 132-15112 </td> <td> DIMENSIONS WRITTEN IN PARENTHESES ARE ONLY CONSTRUCTIONAL AND ARE NOT TO BE TAKEN DURING THE MEASUREMENT UNLESS OTHERWISE NOTED </td> </tr> </table>			CLASSIFICAZIONE CARATTERISTICHE	IMPORTANTE REGOLAMENTATA	RAGGI NON INDICATI = R0,2 SMISURI NON INDICATI CON 0,2x45° TOLLER. ANGOLI DA 0° A 6° = ±20" TOLLER. ANGOLI > 6° = ±1°	TOLLERANZE SECONDO UNI ISO 8013 SALVO ALTRIMENTI INDICATI QUOTE 0,5-89,95 QUOTE > 6,3 1-80,07 QUOTE 112 TOLL. GENERALI ISO IT 132-15112	LE QUOTE INDICATE IN PARENTESI SONO PURAMENTE COSTRUTTIVE QUINDI NON SONO SOGGETTE A RILIEVI DIMENSIONALI SALVO ALTRIMENTI INDICATI	SHARACTERISTIC 'N CLASSIFICATION	IMPORTANTE PRESCRIBED	NOT DIMENSION RADIUS CR0 2 NOT DIMENSION CHAMFER CR0 0,2x45° ANGLE TOLERANCE 0° TO 6° = ±20" ANGLE TOLERANCE > 6° = ±1°	ALLOWANCES UNF ISO 9613 UNLESS OTHERWISE NOTED DIMENSION 0,5 1-80,07 DIMENSION > 6,3 1-80,07 DIMENSION 112 GENERAL ALLOWANCES ISO IT 132-15112	DIMENSIONS WRITTEN IN PARENTHESES ARE ONLY CONSTRUCTIONAL AND ARE NOT TO BE TAKEN DURING THE MEASUREMENT UNLESS OTHERWISE NOTED	INTERVENTO MODIFICHE VERS. Q. 00															
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	<table border="1"> <tr> <td>MODELLO: MODEL:</td> <td>OPTIONAL DEVICE</td> <td>DATA</td> <td>20/04/06</td> </tr> <tr> <td>TRIGGER TS3</td> <td>FOAM DEVICE AND BACK SUPPORT</td> <td>DATE</td> <td></td> </tr> <tr> <td>CODICE: CODE:</td> <td></td> <td>MATERIALE</td> <td></td> </tr> <tr> <td>S3IR062A-00</td> <td></td> <td>MATERIAL</td> <td></td> </tr> <tr> <td></td> <td></td> <td>RITIRO SHRINKAGE</td> <td></td> </tr> <tr> <td></td> <td></td> <td>PESO WEIGHT</td> <td></td> </tr> </table>			MODELLO: MODEL:	OPTIONAL DEVICE	DATA	20/04/06	TRIGGER TS3	FOAM DEVICE AND BACK SUPPORT	DATE		CODICE: CODE:		MATERIALE		S3IR062A-00		MATERIAL				RITIRO SHRINKAGE				PESO WEIGHT		DISEGN. DRAWN. GL SCALA SCALE	
MODELLO: MODEL:	OPTIONAL DEVICE	DATA	20/04/06																										
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		UNICO TIPO/NO DI PROGETTAZIONE (RAC)	Ogni sua riproduzione o ristampa è vietata senza permesso scritto. Any reproduction or drawing is strictly forbidden.																										
		2	3	4																									