

UAB ORION GLOBAL PET
(A subsidiary of INDORAMA POLYMERS PUBLIC COMPANY LIMITED)

MATERIAL SAFETY DATA SHEET

PRODUCT NAME : RAMAPET A1, RAMAPET N1, RAMAPET N2, RAMAPET R1

SECTION I	NAME
PRODUCT :	RAMAPET
CHEMICAL NAME :	POLYETHYLENE TEREPHTHALATE (PET)
CHEMICAL FAMILY :	COPOLYMER RESIN
CHEMICAL FORMULA :	(C ₁₀ H ₈ O ₄) _n
PRODUCT CODE :	A1, N1, N2, R1
MANUFACTURER :	UAB ORION GLOBAL PET, LITHUANIA (A subsidiary of INDORAMA POLYMERS PUBLIC COMPANY LIMITED) Tel: +370 46 300 684, +370 46 300 686
SECTION II	TOXICOLOGICAL INFORMATION
SPECIFIC TOXICITY TESTS HAVE NOT BEEN CONDUCTED ON THIS PRODUCT. OUR HAZARD EVALUATION IS BASED ON INFORMATION FROM SIMILAR PRODUCTS, THE INGREDIENTS, TECHNICAL LITERATURE, AND/OR PROFESSIONAL EXPERIENCE.	
NO COMPONENT OF THIS PRODUCT PRESENT AT LEVELS GREATER THAN 0.1% IS IDENTIFIED AS CARCINOGEN BY THE U.S.NATIONAL TOXICOLOGY PROGRAM, THE U.S. OCCUPATIONAL SAFETY AND HEALTH ACT, OR THE INTERNATIONAL AGENCY ON RESEARCH ON CANCER (IARC).	
SECTION III	HEALTH INFORMATION
THE HEALTH EFFECTS BELOW ARE BASED UPON COMPONENT HEALTH EFFECTS CONSISTENT WITH REQUIREMENTS UNDER OSHA HAZARD COMMUNICATION (29 CFR 1910.1200).	
EYE CONTACT :	PRODUCT FINES CAN CAUSE MECHANICAL IRRITATION.
SKIN CONTACT :	PRODUCT IS UNLIKELY TO CAUSE IRRITATION.
INHALATION :	PRODUCT FINES MAY CAUSE MECHANICAL IRRITATION.
IN GESTATION :	PRODUCT IS PRACTICALLY NON - TOXIC.
SIGNS AND SYMPTOMS :	IRRITATION AS NOTED ABOVE.
AGGRAVATED MEDICAL CONDITIONS :	PRE EXISTING EYE AND RESPIRATORY DISORDERS MAY BE AGGRAVATED BY EXPOSURE TO PRODUCT FINES.
SECTION IV	EMERGENCY AND FIRST AID PROCEDURES
EYE CONTACT :	FLUSH EYES WITH WATER IF IRRITATION OCCURS . IF MOLTEN MATERIAL CONTACTS WITH EYE, IMMEDIATELY FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES AND GET MEDICAL ATTENTION IMMEDIATELY.
SKIN CONTACT :	IF CONTACT WITH MOLTEN PRODUCT OCCURS , TREAT AS FOR THERMAL BURN .
INHALATION :	NOT ORDINARILY REQUIRED
INGESTION :	NOT ORDINARILY REQUIRED
NOTE TO PHYSICIAN :	BURNS SHOULD BE TREATED AS THERMAL BURNS. THE MATERIAL WILL COME OFF AS HEALING OCCURS, THEREFORE, IMMEDIATE REMOVAL FROM SKIN IS NOT NECESSARY.

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SECTION V	PHYSICAL DATA
BOILING POINT :	NOT APPLICABLE
SPECIFIC GRAVITY(H ₂ O=1) :	1.3 - 1.5
VAPOR PRESSURE :	NOT APPLICABLE
MELTING POINT (°C) :	245 - 265
SOLUBILITY (IN WATER) :	INSOLUBLE
VAPOR DENSITY (AIR=1)	NOT APPLICABLE
EVAPORATION RATE :	NOT APPLICABLE
PHYSICAL FORM :	SOLID
ODOR :	ODORLESS
COLOR :	VARIES WITH FORMATION
SECTION VI	FIRE AND EXPLOSION HAZARD
FLASH POINT & METHOD	NOT APPLICABLE
FLAMMABLE LIMITS / % VOLUME IN AIR :	LOWER : NOT APPLICABLE UPPER : NOT APPLICABLE
EXTINGUISHING MEDIA :	USE WATER FOG , FOAM , DRY CHEMICAL , OR CO2
SPECIAL FIRE FIGHTING PROCEDURE AND PRECAUTIONS :	MATERIAL WILL NOT BURN UNLESS PREHEATED. DO NOT ENTER CONFINED FIRE SPACE WITHOUT FULL BUNKER GEAR (HELMET WITH FACE SHIELD, BUNKER COATS, GLOVES AND RUBBER BOOTS), INCLUDING A POSITIVE PRESSURE SELF-CONTAINED BREATHING APPARATUS. COOL FIRE EXPOSED CONTAINERS WITH WATER.
UNUSUAL FIRE AND EXPLOSION HAZARD :	HIGH DUST CONCENTRATIONS HAVE A POTENTIAL FOR COMBUSTION OR EXPLOSION. TREAT AS A SOLID THAT CAN BURN. MOLDED PARTS GENERALLY BURN SLOWLY WITH A LOW SMOKE DENSITY AND FLAMING DRIPS. UNDER CERTAIN CONDITIONS CAN BURN WITH A HIGH SMOKE DENSITY.
EXPOSURE LIMITS :	PERMISSIBLE EXPOSURE LIMIT (PEL) AND THRESHOLD LIMIT VALUE (TLV)- NOT ESTABLISHED, HOWEVER , VENTILATION ADEQUATE TO MAINTAIN LESS DUST CONCENTRATION (~10 AIR CHANGES / HOUR) SHOULD BE MAINTAINED.
SECTION VII	REACTIVITY
STABILITY :	STABLE
HAZARDOUS POLYMERIZATION :	WILL NOT OCCUR.
CONDITIONS AND MATERIAL TO AVOID :	STRONG OXIDIZING AGENTS.
HAZARDOUS DECOMPOSITION PRODUCTS :	AT PROCESSING TEMPERATURE, SOME DEGREE OF THERMAL DEGRADATION WILL OCCUR , ALTHOUGH HIGHLY DEPENDENT ON THE TEMPERATURE AND ENVIRONMENTAL CONDITIONS, A VARIETY OF DECOMPOSITION PRODUCTS MAY BE PRESENT RANGING FROM SIMPLE HYDROCARBONS TO TOXIC / IRRITATION GASES.

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SECTION VIII		EMPLOYEE PROTECTION
RESPIRATORY PROTECTION :	NOT ORDINARILY REQUIRED.	
PROTECTIVE CLOTHING	NOT ORDINARILY REQUIRED.	
ADDITIONAL PROTECTIVE MEASURES :	ADEQUATE VENTILATION AND / OR ENGINEERING CONTROL'S ARE REQUIRED WHEN PRODUCT IS HEATED IN PROCESSING.	
SECTION IX		ENVIRONMENTAL PROTECTION
SPILL OR LEAK PROCEDURES :	SHOVEL AND SWEEP UP OR USE INDUSTRIAL VACUUM CLEANER , AVOID GENERATING DUST CLOUDS . PUT INTO CONTAINERS FOR RECLAIMING OR DISPOSAL.	
SECTION X		SPECIAL PRECAUTIONS
TREAT AS A SOLID THAT CAN BURN . STORE AWAY OXIDIZING MATERIALS, IN A COOL, DRY PLACE WITH ADEQUATE VENTILATION. BOND AND GROUND TRANSFER EQUIPMENT.		
AVOID VAPORS FROM HEATED PRODUCTS. ADEQUATE VENTILATION AND / OR ENGINEERING CONTROLS MUST BE EMPLOYED IN HIGH TEMPERATURE PROCESSING TO PREVENT EXPOSURE TO POTENTIALLY TOXIC/IRRITATING FUMES.		
SECTION XI		TRANSPORTATION INFORMATION
DOT (USA) STATUS :	NOT REGULATED.	
CANADIAN TRANSPORTATION OF DANGEROUS GOODS	NOT REGULATED.	
EUROPEAN ROAD/RAIL (ADR/RID)	NOT REGULATED.	
AIR : ICAO (INTERNATIONAL CIVIL AVIATION ORGANIZATION)	NOT REGULATED.	
SEA : IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)	NOT REGULATED.	
SECTION XII		HANDLING AND STORAGE
HANDLING:	AVOID EXTREME CONDITIONS OF HEAT AND HUMIDITY. AVOID BUILD UP OF STATIC ELECTRICITY. PELLET HANDLING EQUIPMENT SHOULD BE GROUNDED TO PREVENT BUILDUP OF ELECTROSTATIC CHARGE. USE WITH ADEQUATE VENTILATION. AVOID DUST ACCUMULATION.	
STORAGE:	KEEP CONTAINER CLOSED. PELLETS ON THE FLOOR MAY BE SLIPPERY AND CAUSE FALLS. STORE IN BOXES IN ACCORDANCE WITH GOOD MATERIALS-HANDLING PRACTICES.	

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SECTION XIII OTHER REGULATION CONTROLS

THE COMPONENTS OF THIS PRODUCT ARE LISTED ON THE IPA / TSCA INVENTORY OF CHEMICAL SUBSTANCES

PROTECTION OF STRATOSPHERIC OZONE (PURSUANT TO SECTION 611 OF THE CLEAN AIR ACT AMENDMENTS OF 1990) ;
PER 40 CFR PART 82, THIS PRODUCT DOES NOT CONTAIN NOR WAS IT DIRECTLY MANUFACTURED WITH ANY CLASS I OR
CLASS II OZONE DEPLETING SUBSTANCES.

CALIFORNIA PROPOSITION 65 (SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986) : MATERIAL(S) KNOWN
TO THE STATE TO CAUSE CANCER OR MATERIAL(S) KNOWN TO THE STATE TO CAUSE ADVERSE REPRODUCTIVE
EFFECTS : NONE

THIS DOCUMENT HAS BEEN PREPARED IN ACCORDANCE WITH THE MSDS REQUIREMENTS OF THE OSHA HAZARD
COMMUNICATION STANDARD 29 CFR 1910.1200.

SECTION XIV OTHER INFORMATION

FOR OTHER INFORMATION, CALL AT Tel: +370 46 300 684, +370 46 300 686

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IS ACCEPTED THAT THE INFORMATION IS SUFFICIENT OR CORRECT IN ALL CASES.

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MUST MAKE INDEPENDENT DETERMINATIONS OF SUITABILITY AND COMPLETENESS OF INFORMATION FROM ALL
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EMPLOYEES AND CUSTOMERS AND THE PROTECTION OF THE ENVIRONMENT. IT IS THE USERS OBLIGATION TO COMPLY
WITH ALL APPLICABLE LAWS AND REGULATIONS.

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